

SAFETY INFORMATION

NOT A TOY. ADULT SUPERVISION REQUIRED

- MISUSE OR CARELESS USE MAY CAUSE INJURY OR DEATH
- THE RANGE OF THIS CROSSBOW COULD BE DANGEROUS UP TO 220 YARDS
- THIS IS A HIGH POWER CROSSBOW INTENDED TO BE USED BY THOSE WHO ARE 18 YEARS OR OVER
- PLEASE READ ALL INSTRUCTIONS CAREFULLY BEFORE USING
- PURCHASERS AND USERS SHOULD CONFORM TO GOVERNMENT LAWS AND THE RESTRICTION OF THE OWNERSHIP OF CROSSBOWS
- NEVER ALLOW FINGERS/THUMB WITHIN THE STRING PATH

FOR YOUR OWN SAFETY

- EYE PROTECTION STRONGLY RECOMMENDED
- DO NOT POINT AT ANYTHING OTHER THAN YOUR INTENDED TARGET
- DO NOT LOAD YOUR CROSSBOW UNTIL YOU ARE READY TO SHOOT
- ONLY SHOOT WITH BOLTS INTENDED FOR THIS BOW
- NEVER DRY FIRE (NEVER FIRE WITHOUT AN APPROPRIATE BOLT) THIS CAN CAUSE DAMAGE TO THE PRODUCT
- USING A DAMAGED STRING OR BOLT CAN BE DANGEROUS SINCE IT MAY CAUSE FURTHER DAMAGE OR POSSIBLE INJURY TO THE USER OR OTHERS



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Arrow Precision, LLC reserves the right to change all product specifications without notice.
Actual product may vary from photographs. All performance specifications are intended for guidance only.

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FURY ASSEMBLY INSTRUCTIONS AND OWNERS MANUAL



INFERN CROSSBOWS

Quality that speaks for itself

Please keep for future reference



PARTS LIST

Congratulations on your purchase of the Inferno Fury 175lb Recurve Crossbow Package! Thank you for purchasing our product, we hope you have many years of enjoyment from our crossbow package.

IMPORTANT - Please inspect your crossbow package to ensure that the following items are included in the box. (Phillips screwdriver required – NOT included)



- | | |
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| <p>1. 175lb Fiberglass Limb</p> <p>2. Crossbow Body (Stock, Trigger Assembly, Weaver Style Sight Base)</p> <p>3. Crossbow String x 2</p> <p>4. Crossbow Stringer Cable</p> <p>5. Foot Stirrup</p> <p>6. Hardware Package - Limb Tips (2)
Metal Pad (1) Concave Plastic Pad (1) Nose Bolt (1)
Foot Stirrup Screws (2) Allen Keys (3)</p> <p>7. Quick Detach Quiver</p> | <p>8. Quiver Hardware Packet –
Quiver Mount (1) Quiver Quick Detach Mount (1) Phillips Head Screws (2) Allen Head Screws (2)</p> <p>9. 4 x 16" Bolts With Practice Points</p> <p>10. Padded Shoulder Sling With Attachments</p> <p>11. Rail Lube</p> <p>12. Eye Protection</p> <p>13. Open Sight</p> <p>14. 3-Dot Red Dot Sight</p> <p>15. Rope Cocking Device</p> |
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Arrow Precision, LLC Inferno Crossbows and Youth Archery Set One Year Limited Warranty

The manufacturer warrants the crossbow to be free from defects in material and workmanship under normal use and service for 1 year from date of purchase. The warranty does not cover damage resulting from abuse or misuse, repairs or alterations performed by anyone other than the manufacturer or authorized service center, or damage occurring in transit. Not covered are strings, cables, and other items which require periodic replacement. Damage resulting from dry firing (firing unit without a bolt), whether intentional or accidental; including instances where the bolt is not seated properly resulting in damage to the limbs, cables, wheels, string, etc.

For warranty service, the unit should be well packed to avoid damage in transit, including a description of the difficulty, and shipped postage prepaid to Arrow Precision, LLC at the address below. Arrow Precision, LLC will repair or replace at no charge and return postage prepaid. For customers living outside the United States, Arrow Precision, LLC will provide standard warranty service. However, inbound & outbound shipping cost is the responsibility of the consumer. If failure was caused by misuse, alterations, accident, or abnormal conditions of operation, an estimate for repairs will be submitted for your approval prior to work being performed. Include a copy of the original sales receipt, along with the form below and mail to Arrow Precision, LLC in order to register your product and activate your warranty.

If you have questions concerning this product or warranty, contact Arrow Precision, LLC and ask for warranty assistance.

Arrow Precision, LLC
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Model Name _____ Date Purchased _____

Last Name _____ First Name _____

Street Address _____

City _____ State _____ Zip Code _____

Email: _____

Dealer Name _____ City _____ State _____

Price Paid _____ Intended Use _____
 (hunting, target, other)

IN THE UNLIKELY EVENT YOU ARE MISSING ANY OF THESE PARTS CALL ARROW PRECISION, LLC IMMEDIATELY (610) 437-7138 or Email: sales@arrow-precision.com for immediate assistance.

DO NOT RETURN THE PRODUCT TO THE PLACE OF PURCHASE, PLEASE CALL US DIRECTLY FOR SERVICE OR PARTS.

REPLACEMENT BATTERIES:

DURACELL DL2032, ENERGIZER ERC2032, ETC.

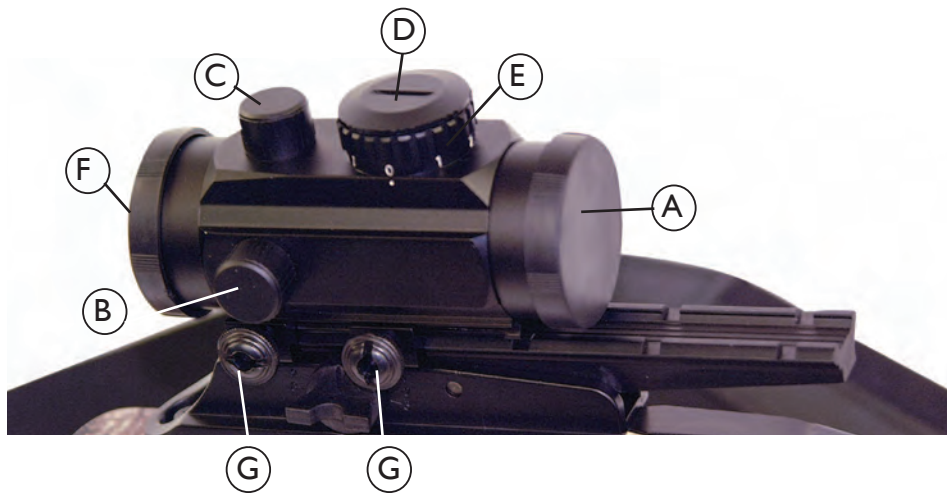
NOTE: Always remember to turn off the red dot sight when you have finished using it. Always carry a replacement battery.

TAKING CARE OF YOUR RED DOT SIGHT

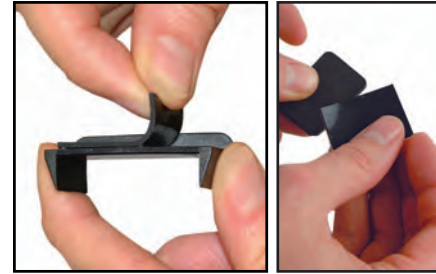
When not in use, the red dot sight should be kept in a clean and dry place away from any corrosive material. Never try to take the scope apart or clean it internally. Send your scope to a qualified service station if it ever needs repair. The lens surface may be cleaned with a lens cloth.

- A:** Objective End **B:** Windage Adjustment* **C:** Elevation Adjustment*
D: Battery Compartment Cap **E:** 7- Position Rheostat Knob
F: Eyepiece **G:** Locking Nuts

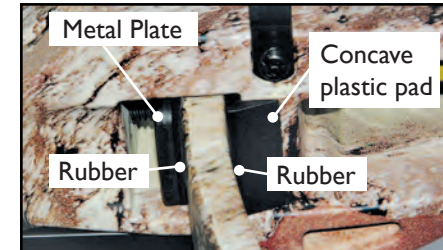
* Remove the dust caps to adjust the sight



ASSEMBLY INSTRUCTIONS:



Step 1: Remove backing and stick one rubber to the flat surface with one lip on the concave plastic pad, as shown above. Stick another rubber onto the metal pad.



Step 2: Insert the concave plastic pad at the back of bow limb opening. Insert the limb then the metal plate with its rubber pad. Rubber to touch both sides of the limb.



Step 3: Insert the bow retaining screw and tighten by hand. Align the limb so the two vertical red lines are as centered as possible on both sides of the opening.



Step 4: securely tighten the nose bolt with the large Allen key.



Step 5: Install the foot stirrup as shown, tighten both sides securely using the Allen Key.



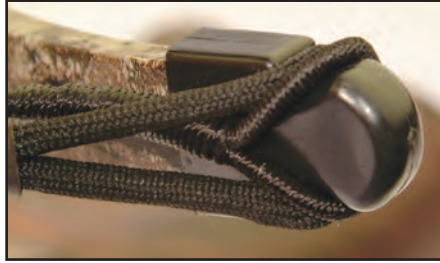
Step 6: Install the limb tips to both ends of the limb, being careful to push and seat the cover **ALL** the way to avoid damage during the stringing process.

INSTALLING THE BOW STRING



Step 1: Place the loops of the nylon coated stringer cable over the limb tips as shown in the picture above. Place the foot stirrup on the ground and cock the crossbow using the stringing cable.

Step 2: Once the crossbow is cocked, thread the bow string through the space between the stringer cable and the limb tip (as shown) on each side of the limb. Seat the bow string loops over the end of the limb tips



The next step can easily and effectively be done by one person - as will be shown. If for any reason, you feel uncomfortable in performing the next steps the help of another person can be enlisted in order to avoid any chance of injury or damage to the product.

Step 3: Switch the safety to the fire position by twisting the safety catch clockwise then sliding it into the fire position. Prepare to take up the tension on the bow string with one hand, while placing your finger on the trigger.

Pull back the bow string enough to alleviate the tension on the stringer cable. Pull the trigger while maintaining pulling pressure on the string and gently let the string down to the resting position.

Gently tug the stringer cable loops free from the limb ends. Be sure to retain the stringer cable for future use.

Special Note:

This procedure can be used in order to restring the bow in the event that you require a new string to be installed.

SETTING UP YOUR RED DOT SIGHT

CAUTION: BE SURE THAT THE CROSSBOW IS NOT LOADED. PRACTICE SAFE HANDLING PROCEDURES AT ALL TIMES.

Installing a New Battery

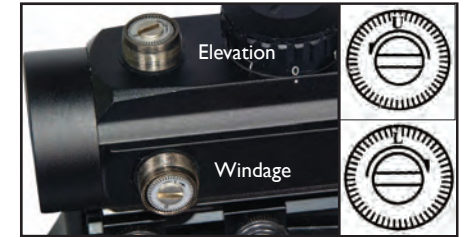
The red dot sight is powered by one 3V lithium coin style battery, type 2032. To install the battery, unscrew the battery compartment cap on top of the rheostat knob and insert the battery (+) side up. Replace the battery cover. If the red dot dims or does not light at all, replace the battery with a fresh one.

**C A U T I O N :
SINCE ZEROING INVOLVES
THE ACTUAL SHOOTING OF CROSSBOW BOLTS - IT SHOULD BE DONE AT AN APPROVED RANGE OR EQUALLY SAFE AREA. BE SURE TO USE THE EYE PROTECTION INCLUDED WHEN SHOOTING.**

Initial Sighting

It is important to be sure that your crossbow is cocked centrally and consistently in the same position each time it is fired. We recommend that you mark your string as shown on page 4.

Activate the red dot sight and adjust the desired brightness by turning the rheostat knob. The lower numbers represent dimmer settings and the higher numbers represent brighter settings of illumination. The "0" position indicates that the unit is off.



Before you begin to start sighting, first remove the windage and elevation adjustment dust caps (as shown above). Aim at a target 10 yards away, using the top dot on your site, shoot two or three bolts before making any adjustments.

If the site needs adjusting, adjust the top red dot towards the error. For example, if your three shots form a pattern which is left and above the intended target, move your top red dot right and down from the shot pattern.

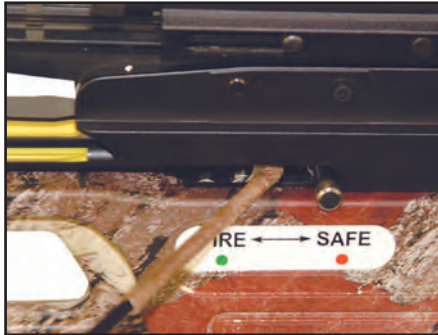
Once your top dot is sighted in you can move on to determine the range of the center dot and bottom dot. When the top dot is sighted at 10 yards the center dot will fall in at approximately 20 yards and the bottom dot roughly 28 yards. Shoot bolts in groups of two or three until your shot pattern is consistently hitting the desired target.

Of course this will be dependent on the type and weight of bolt, tip and other outside influences.

CAUTION: DIRECT VIEWING OF THE SUN CAN CAUSE DAMAGE TO YOUR EYE SIGHT

Thank you for your purchase. We wish you great success in your hunting and target shooting pursuits!

It is **IMPERATIVE** that the bolt is seated ALL the way back with the half moon nock cradled against the string. If this is not done the string may jump or go under the bolt– which would be equivalent to dry firing the bow (Firing without a bolt – this would void your warranty and damage could occur)



FIRING THE CROSSBOW

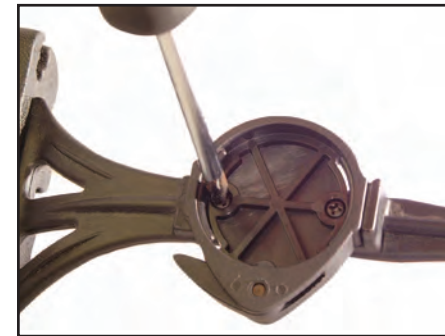
Ensure the bolt is correctly loaded and an appropriate target is in position with adequate backstop. Release the automatic safety and pull the trigger to fire the crossbow. We recommend you start sighting in your bow at a maximum distance of 10 yards in order to be sure that your aim is on target. Once the crossbow is sighted in at close range, further distances may be attainable.

RECOMMENDED BOLTS

The Fury crossbow includes 4 x 16" 2219 aluminum bolts equipped with 125 grain practice points suitable for target shooting only. For hunting use the tips must be changed for proper hunting tips of the same grain weight.

If expandable broadheads are legal in your area then we recommend they be utilized. You may alter your bolt setup using 20" carbon bolts with 100 grain practice points available through your Inferno dealer.

INSTALLING THE QUIVER



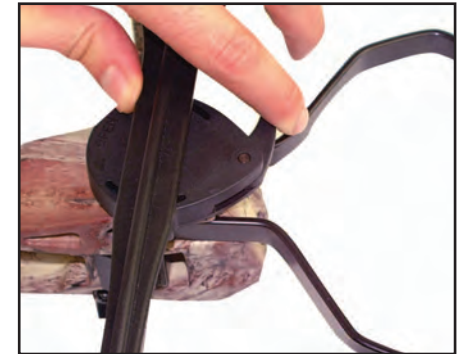
Step 1: Screw the quick detach fitting to the quiver. This step will require a Phillips head screwdriver for completion.



Step 2: Attach the mount to the bottom of crossbow. Use the two Allen head countersink screws provided.



Step 3: Attach the quiver to the mount using a twisting motion to secure the quick detach bracket.



Step 4: Close the quick detach mount.



Step 5: The quiver should be securely attached at this point and the crossbow should appear as pictured above.



Step 6: Insert the bolts into the quick detach quiver as pictured.

INSTALL THE SLING



Step 1: Attach the sling studs to the base of the body as shown, one at the front and one at the rear of the stock. Pliers may be required.



Step 2: To attach the padded shoulder sling to the crossbow. Loosen the thumb screw on the sling swivel. Locate it on the sling stud and retighten the thumb screw.

INSTALL THE 3-DOT RED DOT SIGHT



Step 1: Loosen the clamps on the red dot with the thumb screws. Align the crossbar on the clamps with the slots on the weaver style base and tighten down as shown.

If you do not wish to use the red dot sight you can attach the open sight to the front of the crossbow body.

FINAL ADJUSTMENTS TO YOUR CROSSBOW

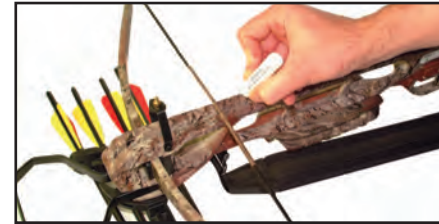
CENTERING THE LIMB:

To achieve accuracy when shooting your crossbow please follow these important tips. The limb has two red lines on the front. It is important that they line up with the edge of the crossbow body as shown on page 1. Loosen the nose bolt slightly on your crossbow so that the limb can be adjusted from left to right. Obtain a tape measure and measure the string from the flight track to the end of the limb on both sides of the track. Be sure that they are equal and make any necessary adjustment at this time. Be sure to retighten the nose bolt securely.



MARKING YOUR STRING: In order to achieve the highest level of accuracy it is recommended that you take the time to mark your string to ensure that you are cocking the bow in a consistent manner. Due to the high draw weight involved in cocking the bow, it is easy to cock the crossbow off center. Failure to cock the crossbow squarely will result in poor accuracy. Simply mark the string with a marker or other means to visibly ensure the bow is being cocked properly.

IMPORTANT: BEFORE USE, LUBRICATE THE STRING SERVING AND RAIL. FAILURE TO DO SO WILL RESULT IN THE STRING SERVING BURNING AND WEARING OUT PREMATURELY.



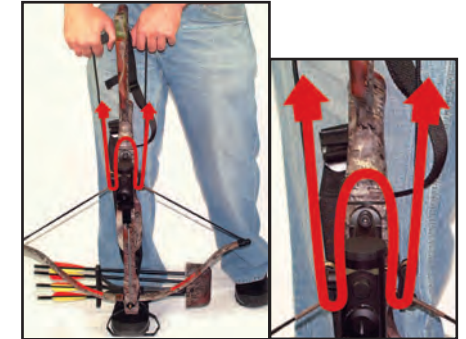
COCKING THE CROSSBOW

Place the foot stirrup on the ground in a flat and stable area. Insert your foot into the stirrup and securely hold the crossbow down to the ground with the weight of your body. With one hand on each side of the flight track, securely grasp the string as close as possible to the flight track. Draw the string back towards the trigger mechanism, ensuring the string is in contact with the flight track. The trigger latch will automatically engage when you have reached the back of the trigger housing. Make sure the safety catch has engaged.

ROPE COCKING DEVICE

The best way to cock the Inferno Fury crossbow is through the use of the included rope cocking device. To use the rope cocking device, simply grasp the hooks and drape the rope over the groove in the stock located behind the trigger mechanism/scope mount and continue to place the hooks onto the crossbow string on each side of the flight track. Once this is accomplished simply grasp the molded handles through the straps, hold the crossbow on a level surface using the foot stirrup and pull the string back

until it latches in the trigger mechanism. Using this method, the draw weight will be reduced by 50% and the string will cock in a consistent manner each time.



WARNING DO NOT DRY FIRE THE CROSSBOW (FIRE WITH NO BOLT) DAMAGE WILL OCCUR AND VOID YOUR WARRANTY.

LOADING YOUR CROSSBOW



Before loading bolts, ensure that the safety catch is engaged.

When loading a bolt into your crossbow, be sure to check that the bolt is in good condition, is free from defects and is straight and true. It should lay in the flight track without any bends or other issues that would cause erratic flight of the bolt. Insert the bolt onto the flight track with the index fletching (odd colored fletching) down in the groove of the flight track as pictured.

